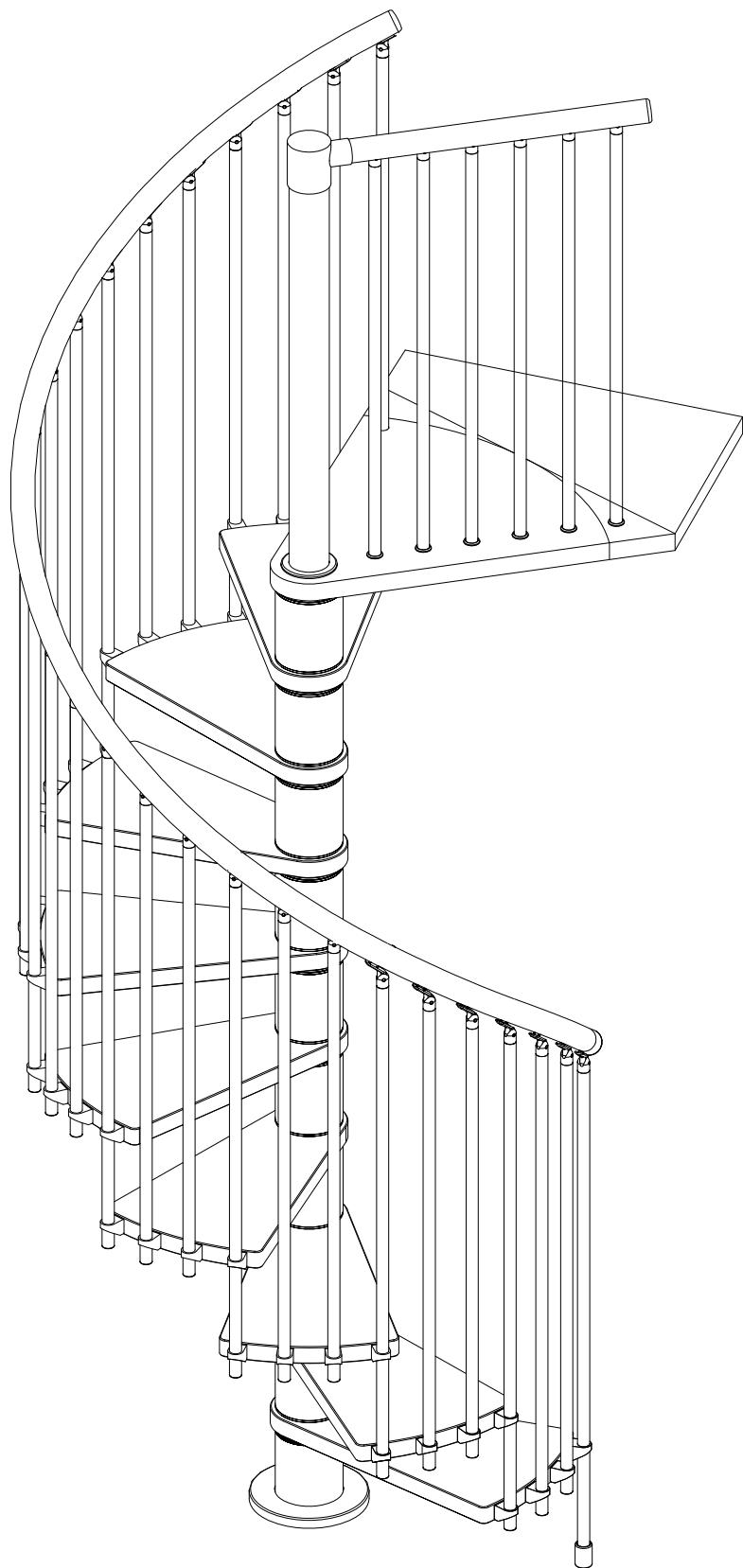


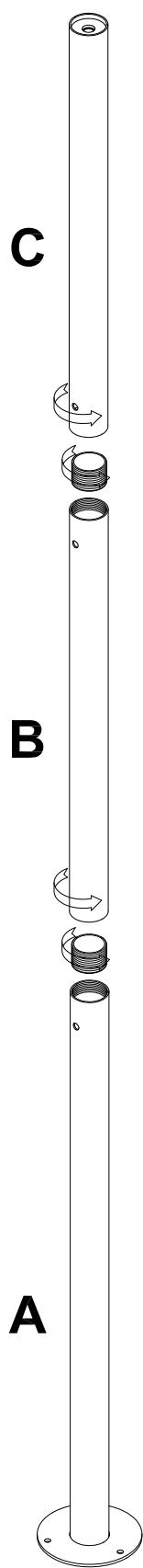
650532000



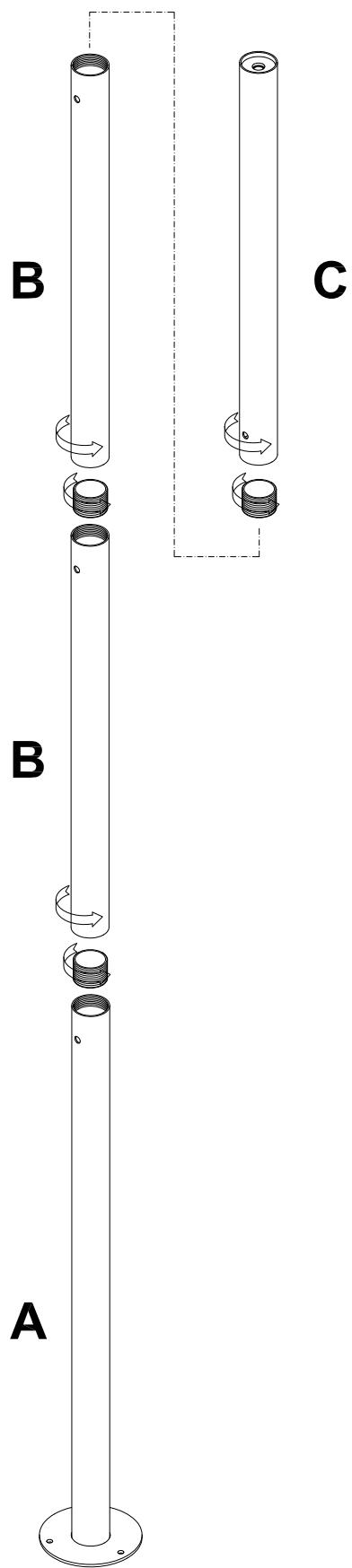
ISTRUZIONI DI POSA
ASSEMBLY INSTRUCTIONS

ASSEMBLAGGIO PALO INTERNO / INTERNAL POLE ASSEMBLY

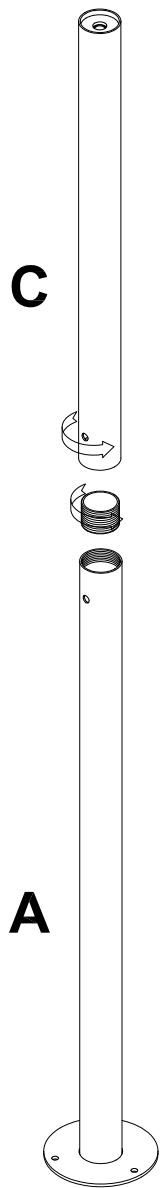
226<HT<321



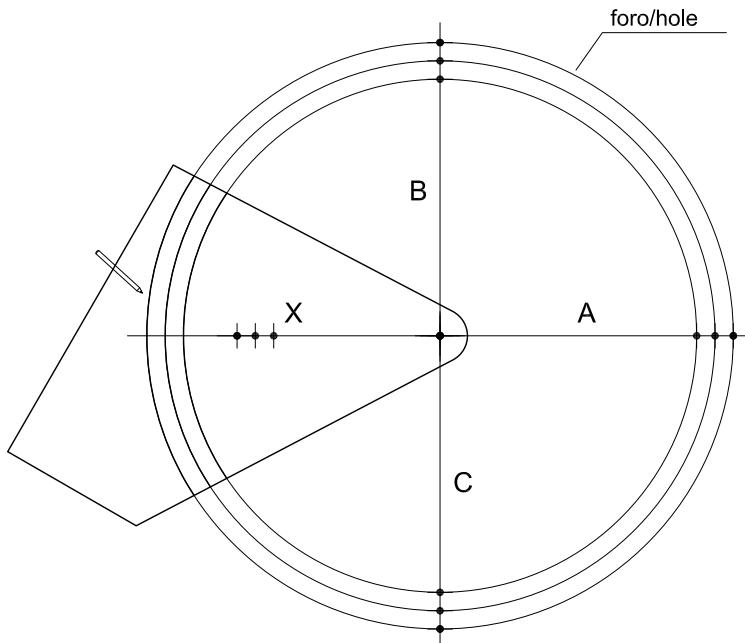
HT>321



HT<226



PREPARAZIONE GRADINO DI SBARCO / LANDING TREAD PREPARATION



Ø105

X, A, B, C: min 55 cm
X: max 62,5 cm

Ø160

X, A, B, C: min 82,5 cm
X: max 92,5 cm

Ø120

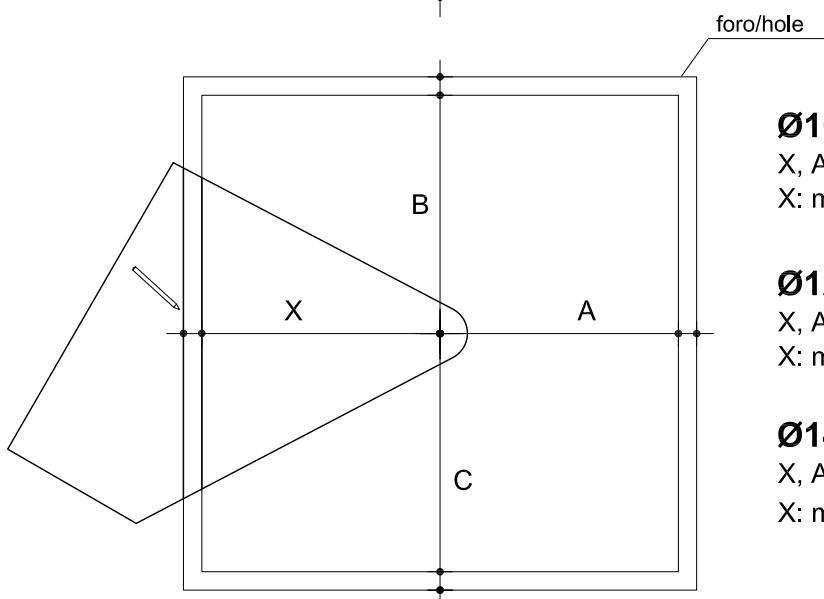
X, A, B, C: min 62,5 cm
X: max 72,5 cm

Ø180

X, A, B, C: min 92,5 cm
X: max 100 cm

Ø140

X, A, B, C: min 72,5 cm
X: max 82,5 cm



Ø105

X, A, B, C: min 55 cm
X: max 56,5 cm

Ø160

X, A, B, C: min 82,5 cm
X: max 85 cm

Ø120

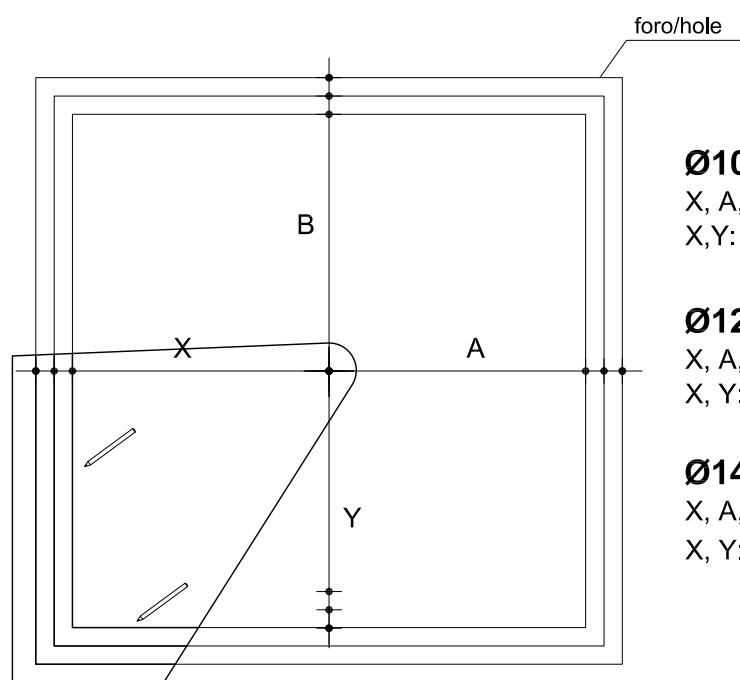
X, A, B, C: min 62,5 cm
X: max 65 cm

Ø180

X, A, B, C: min 92,5 cm
X: max 95 cm

Ø140

X, A, B, C: min 72,5 cm
X: max 75 cm



Ø105

X, A, B, C: min 55 cm
X, Y: max 62,5 cm

Ø160

X, A, B, C: min 82,5 cm
X, Y: max 92,5 cm

Ø120

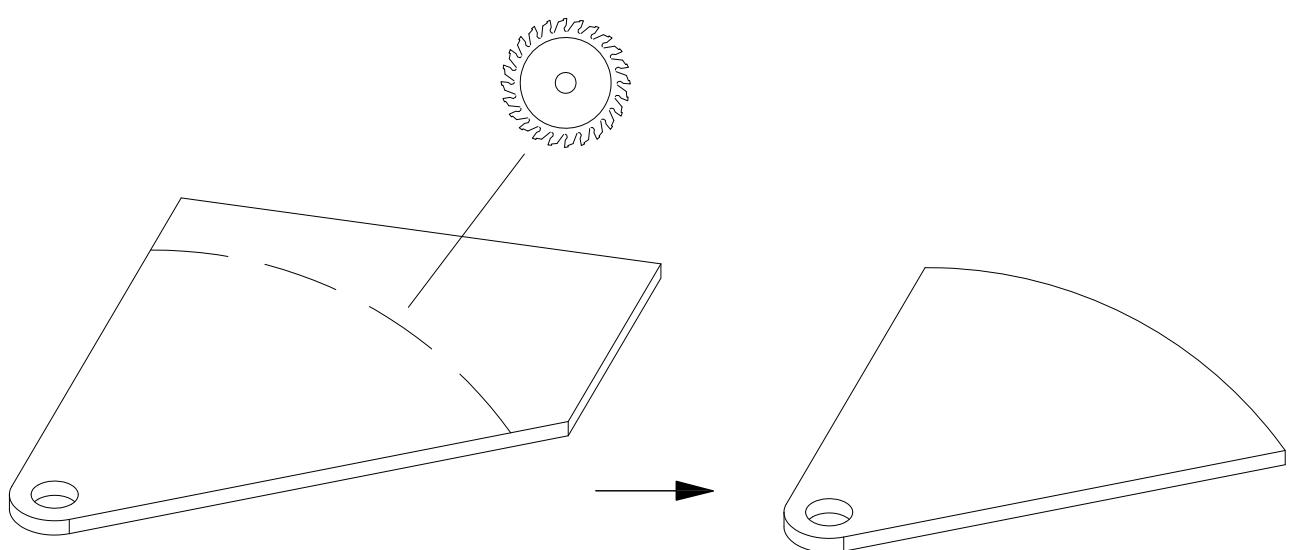
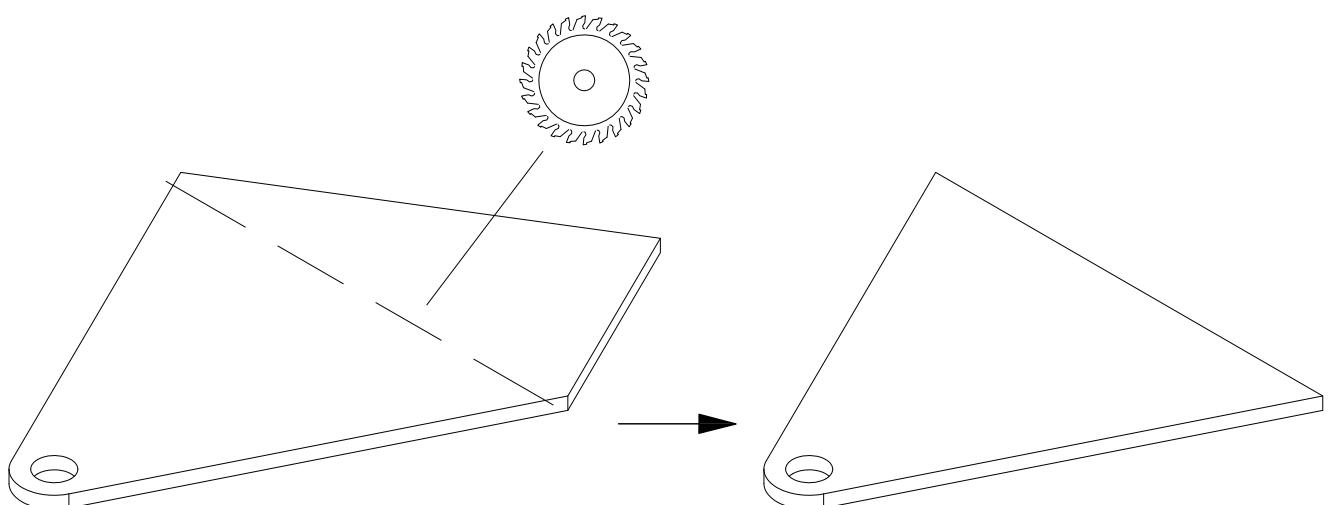
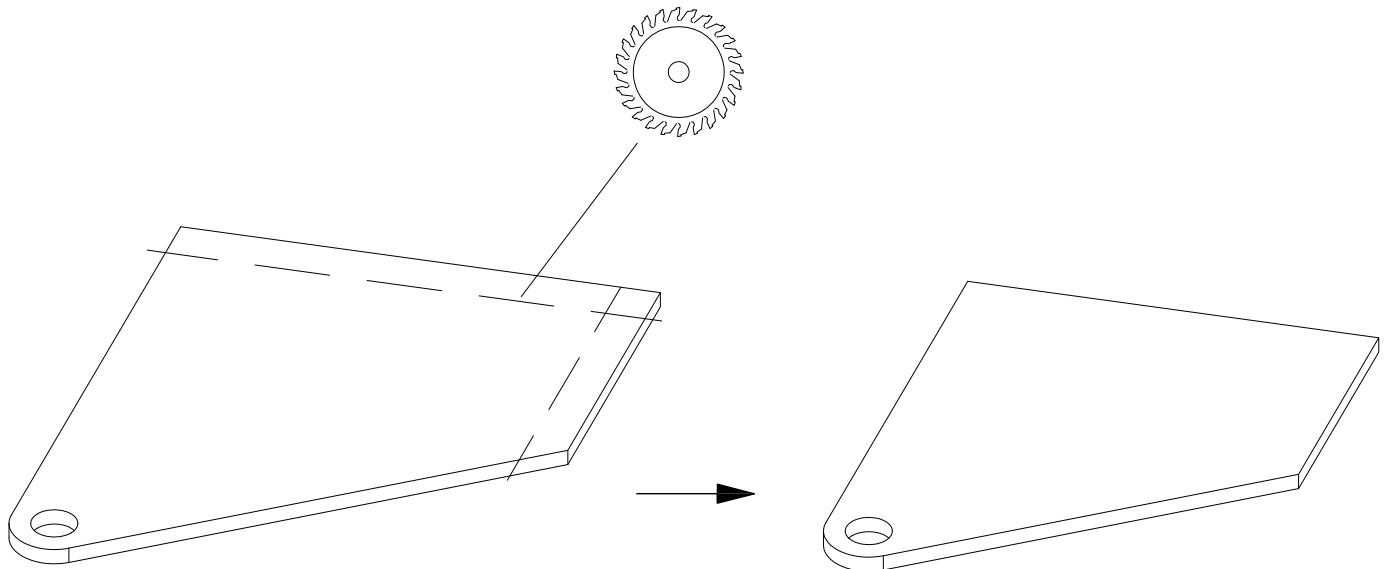
X, A, B, C: min 62,5 cm
X, Y: max 72,5 cm

Ø180

X, A, B, C: min 92,5 cm
X, Y: max 100 cm

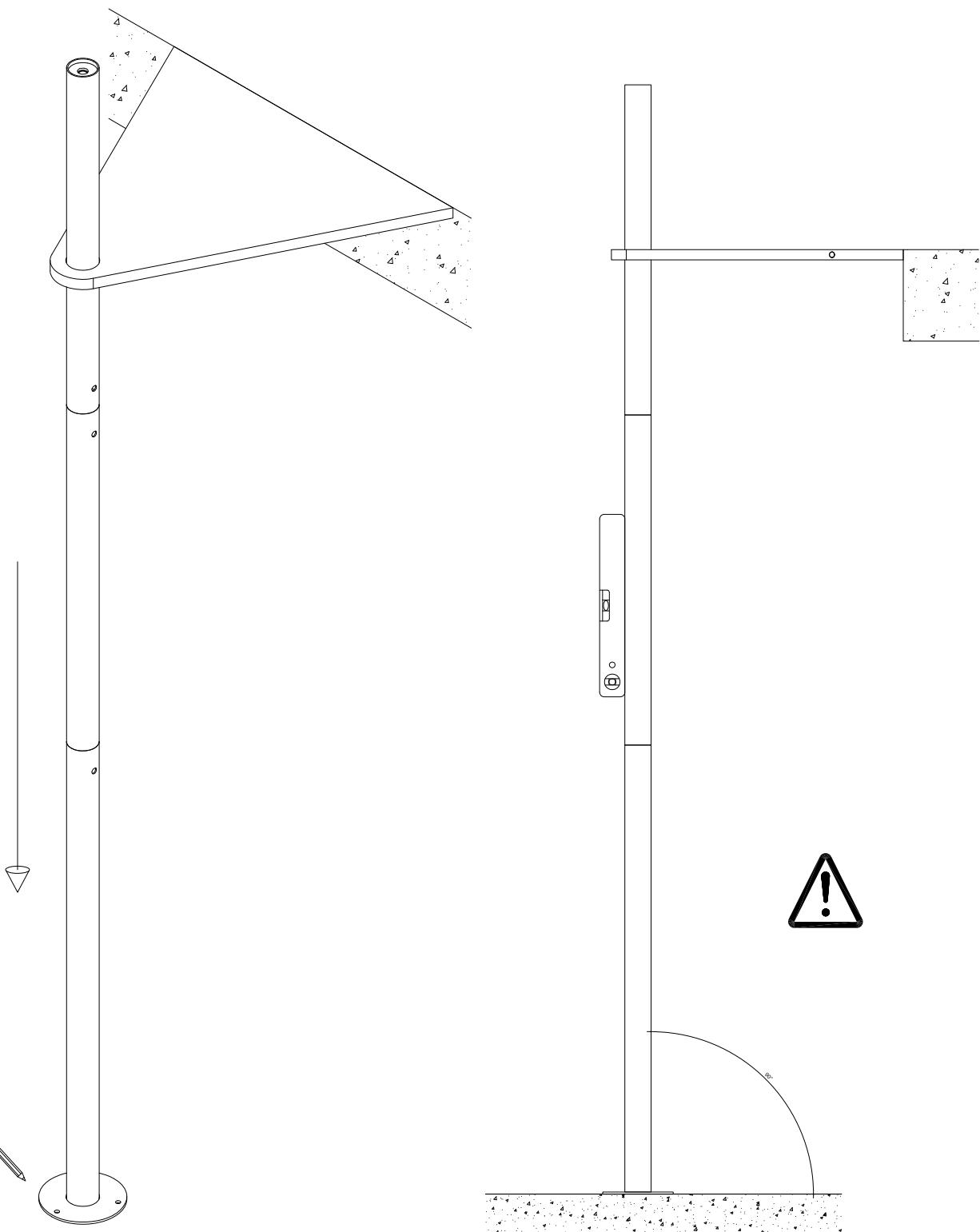
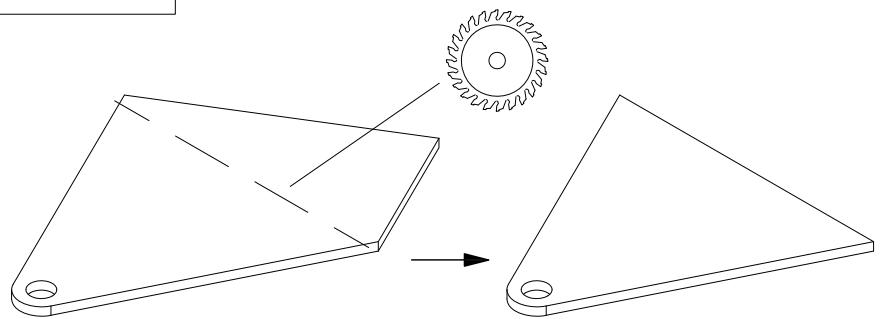
Ø140

X, A, B, C: min 72,5 cm
X, Y: max 82,5 cm

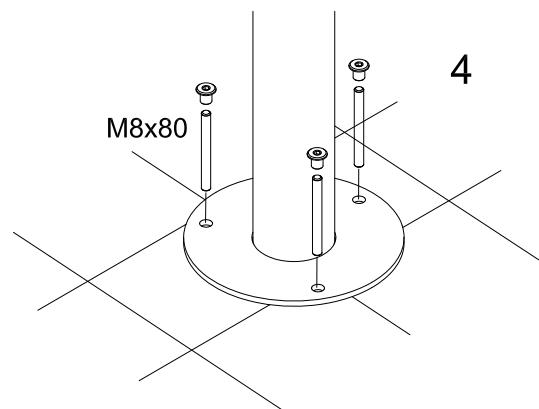
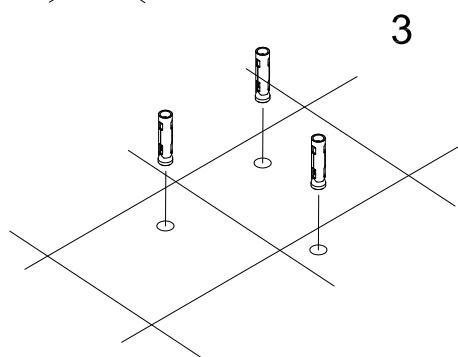
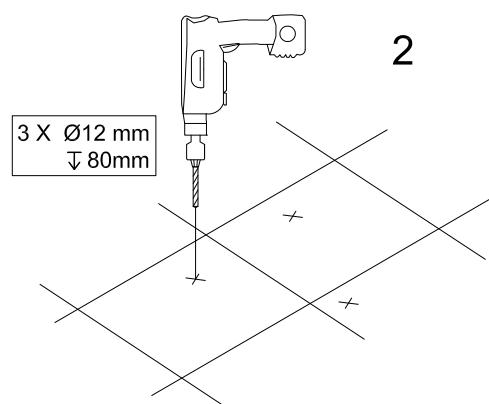
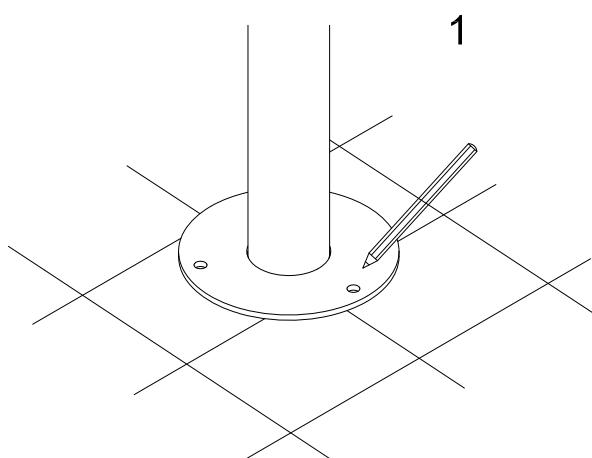




ESEMPIO: SBARCO TESTA DRITTA
EXAMPLE: TRIANGULAR LANDING

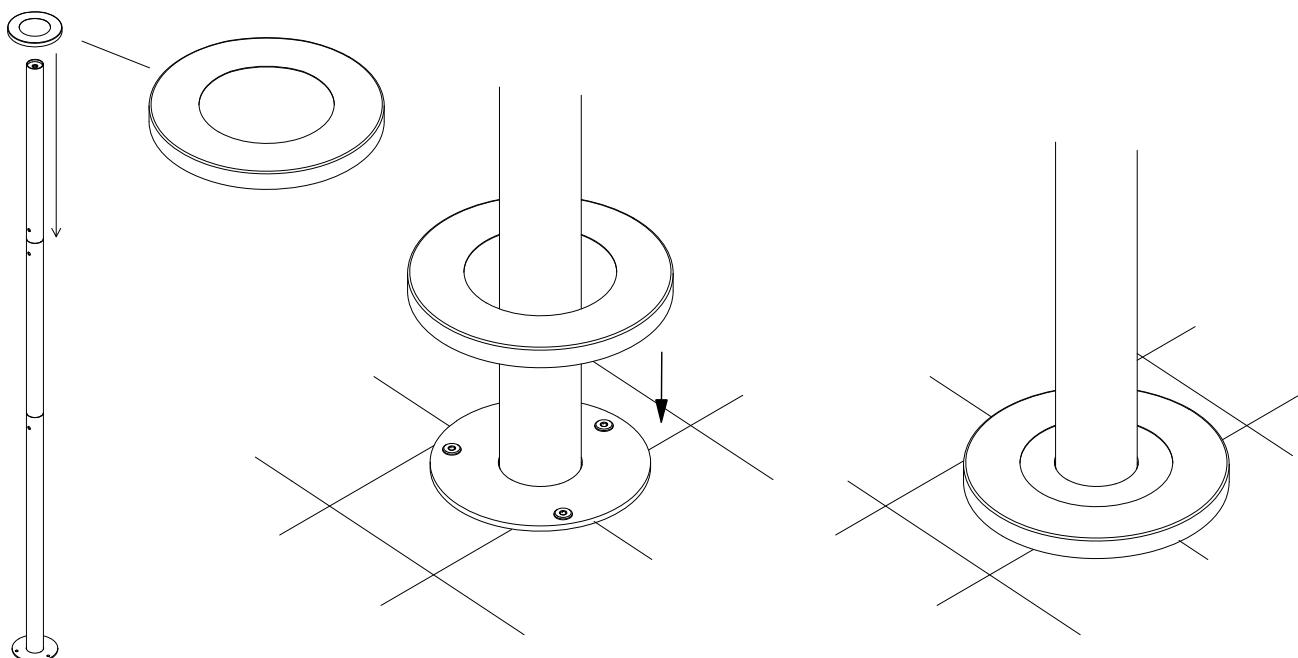


FISSAGGIO A TERRA / GROUND FIXING

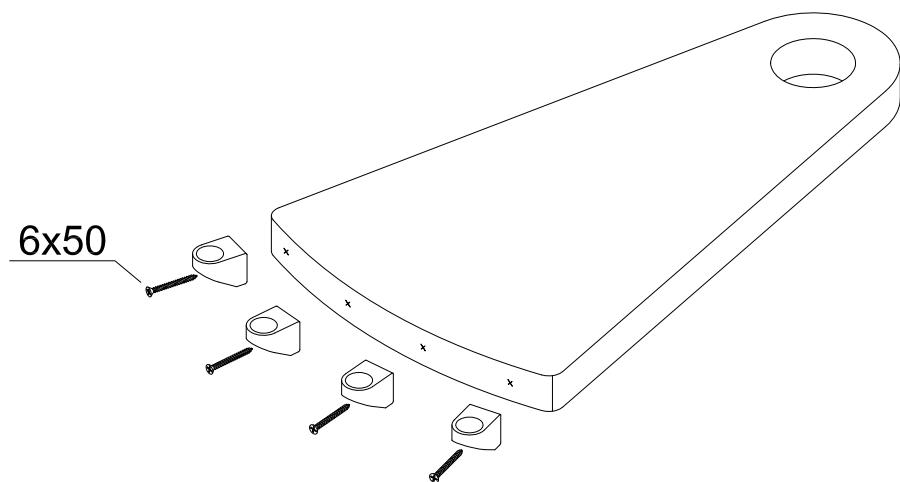
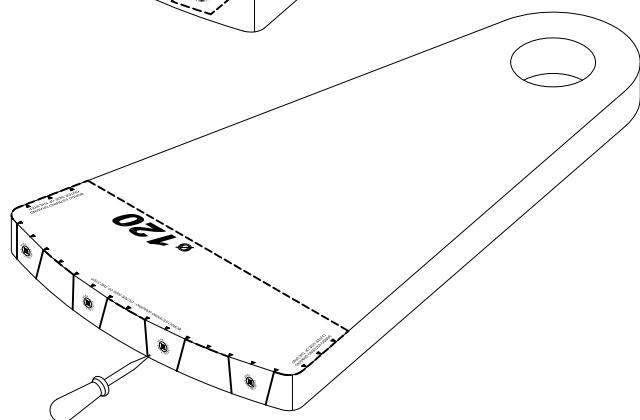
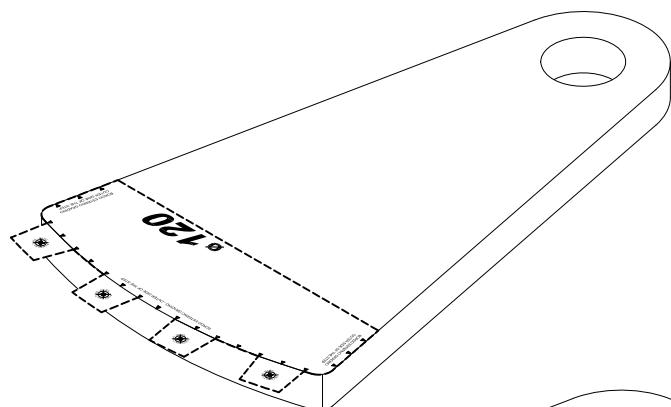
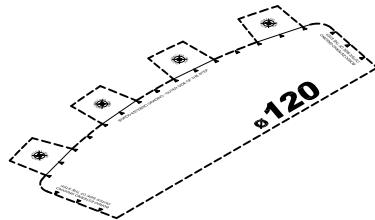
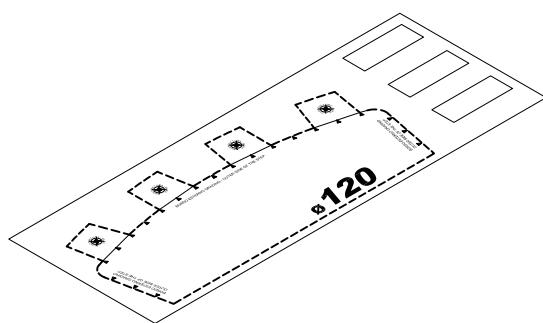


Viteria fornita idonea solo per cemento/muratura
Screws supplied suitable just for concrete

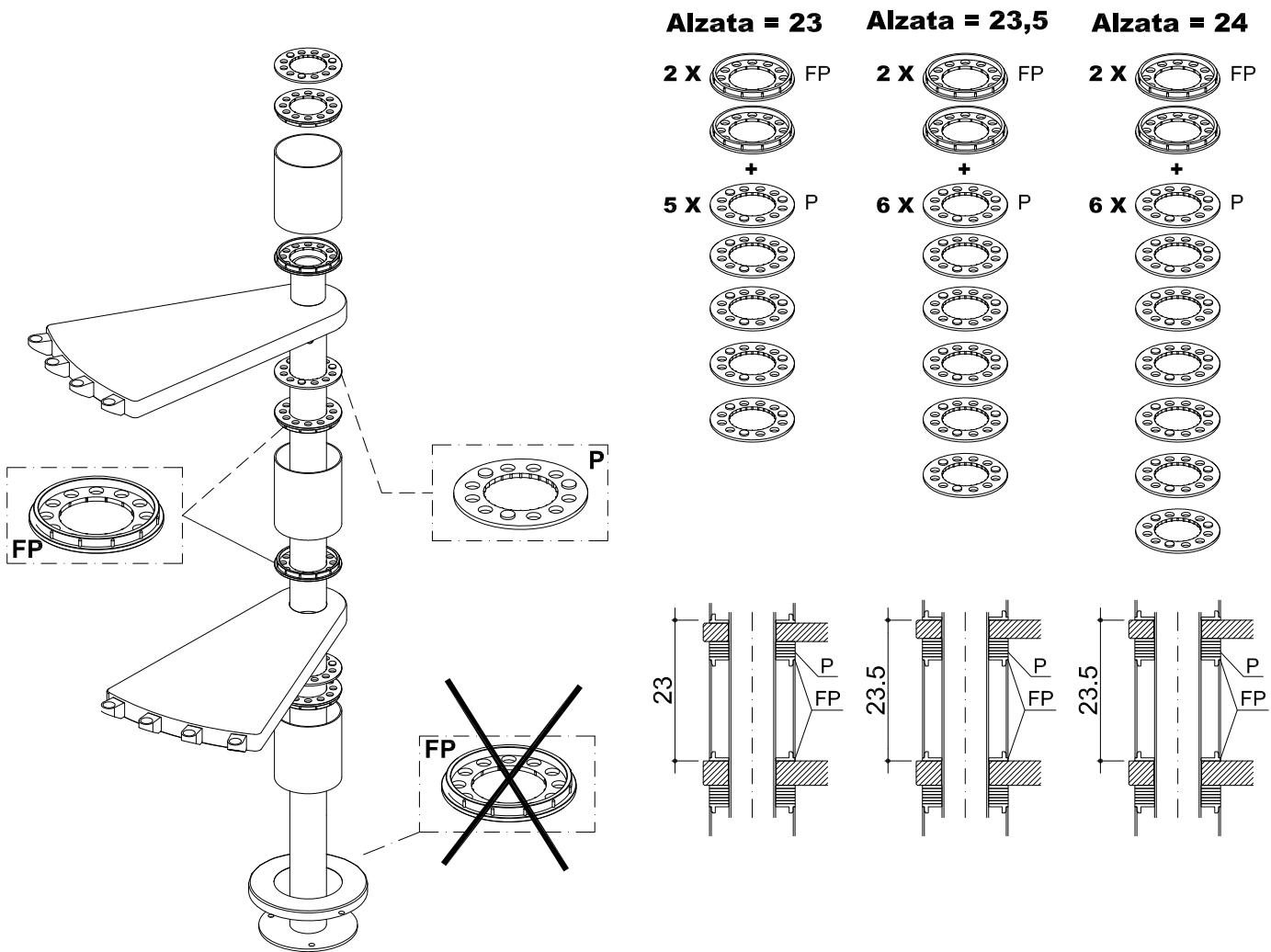
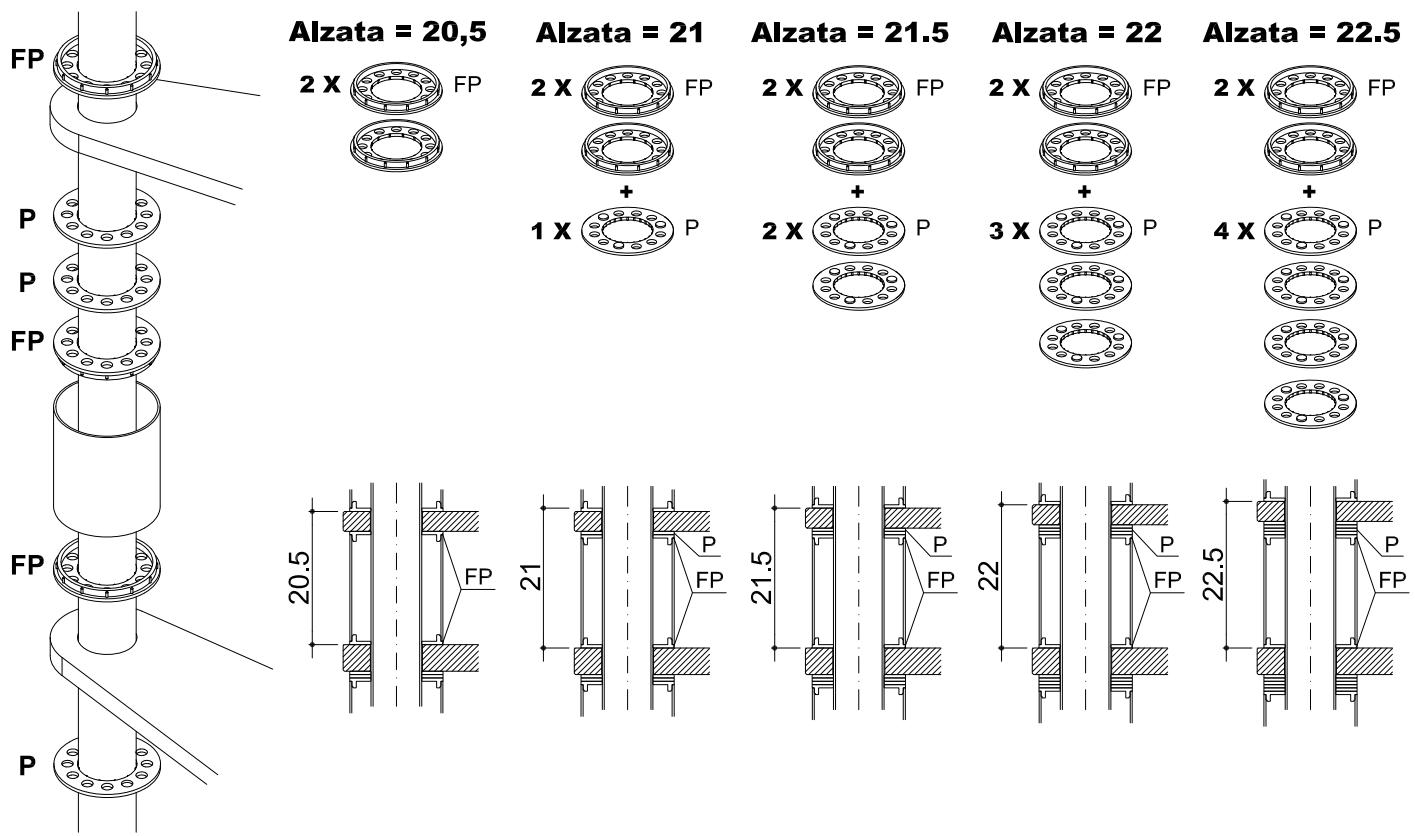
INSERIMENTO COPRIPIASTRA DI PARTENZA / INSERTING THE STARTING COVER



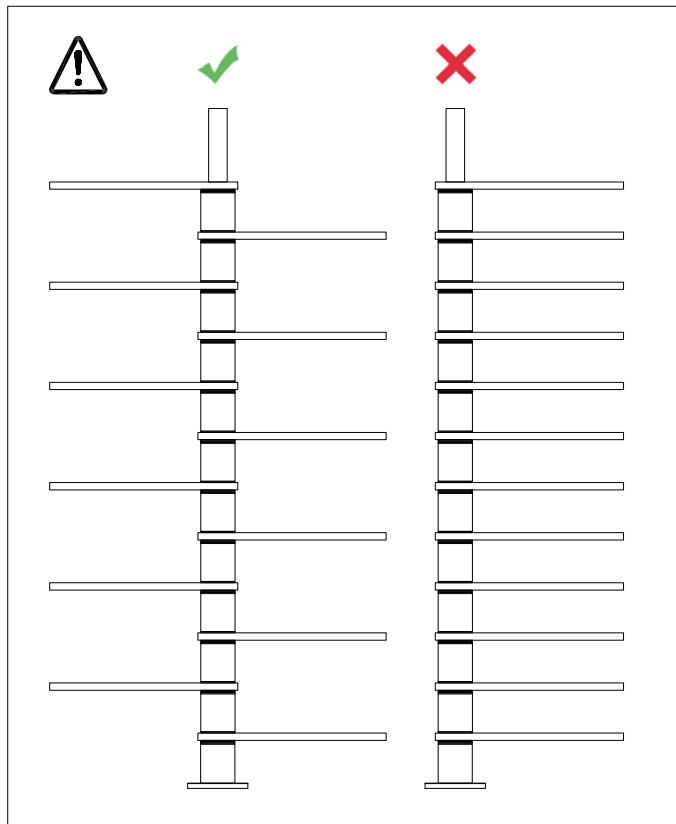
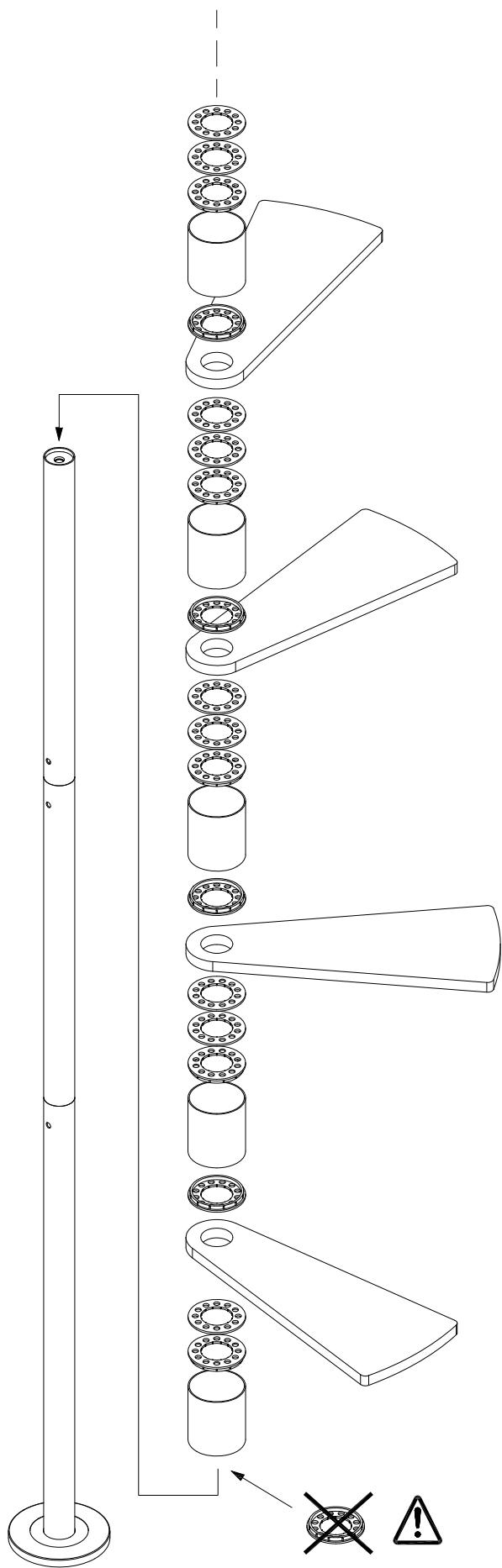
PUNZONATURA GRADINI PER RINGHIERA / STEP PUNCHIN FOR RAILING



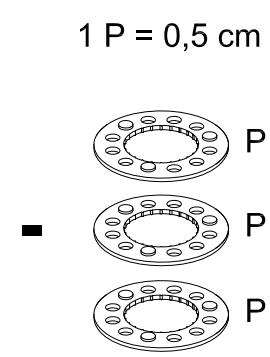
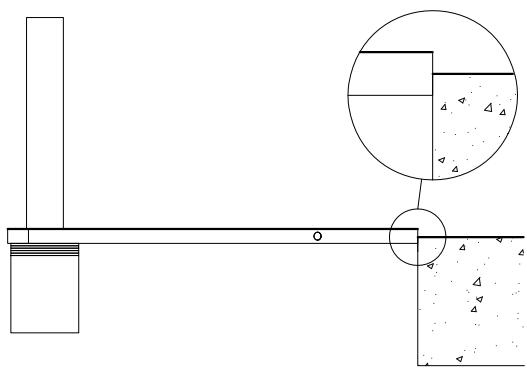
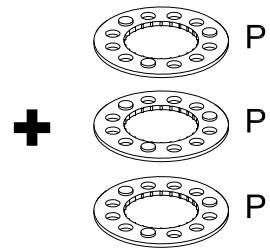
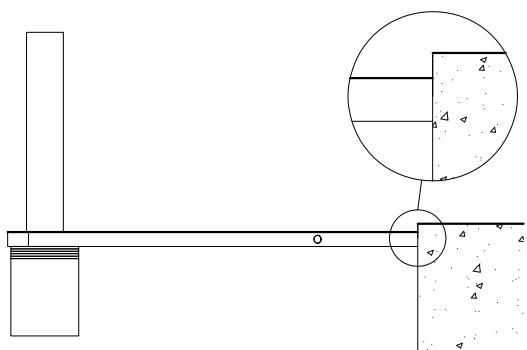
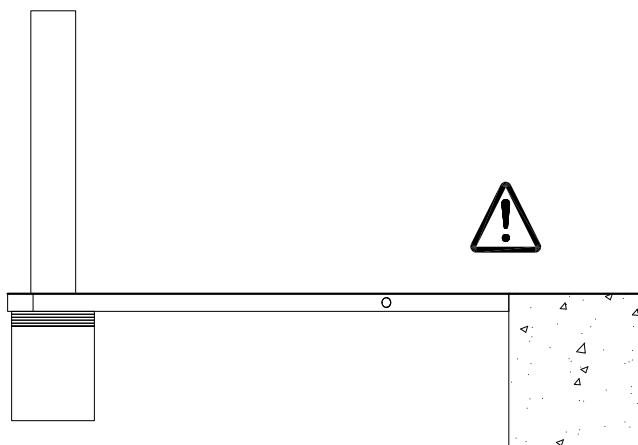
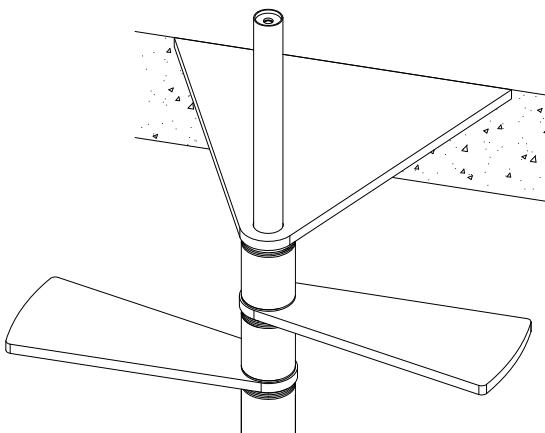
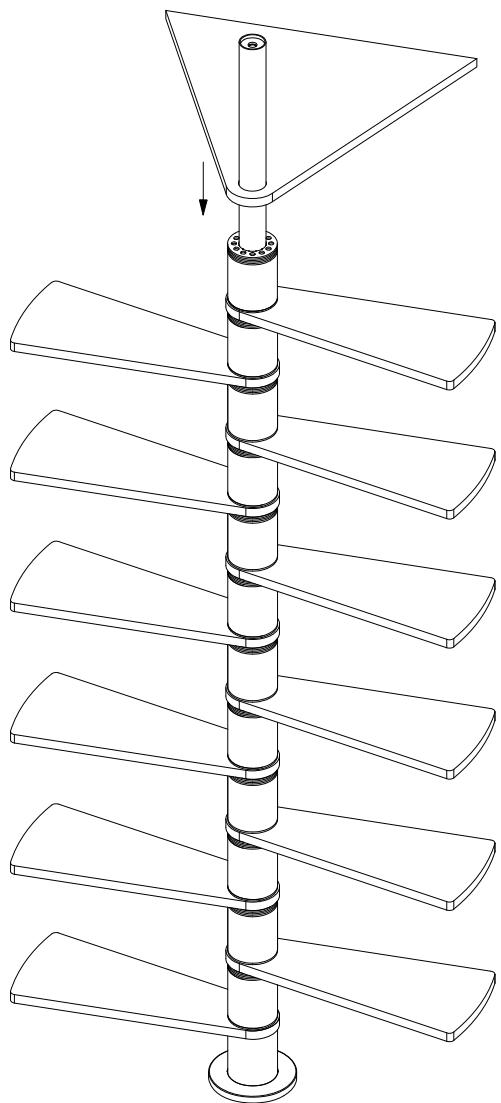
COMPOSIZIONE DELLE ALZATE / RISE COMPOSITION



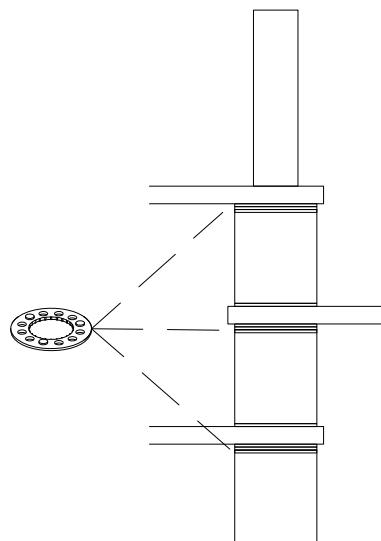
ASSEMBLAGGIO SCALA / STAIR ASSEMBLY



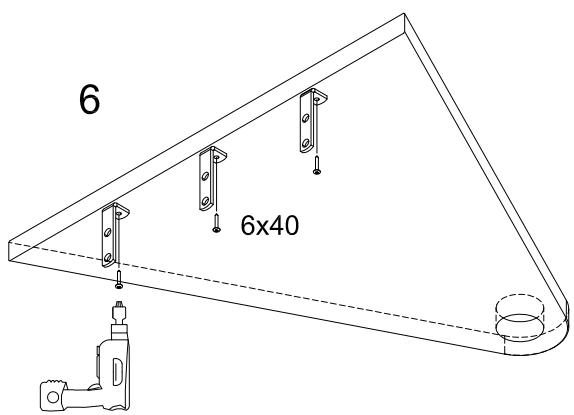
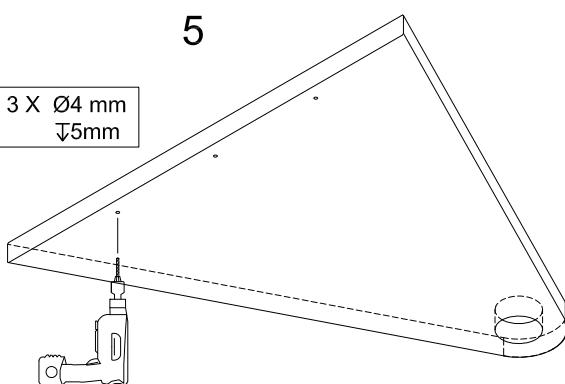
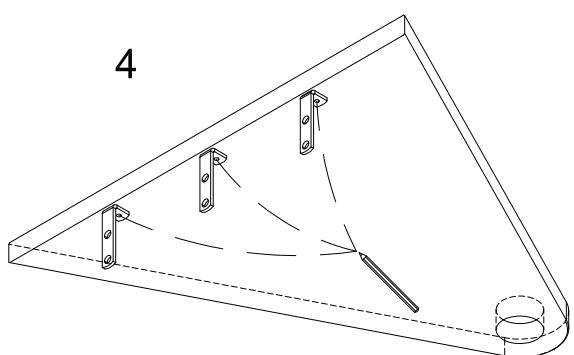
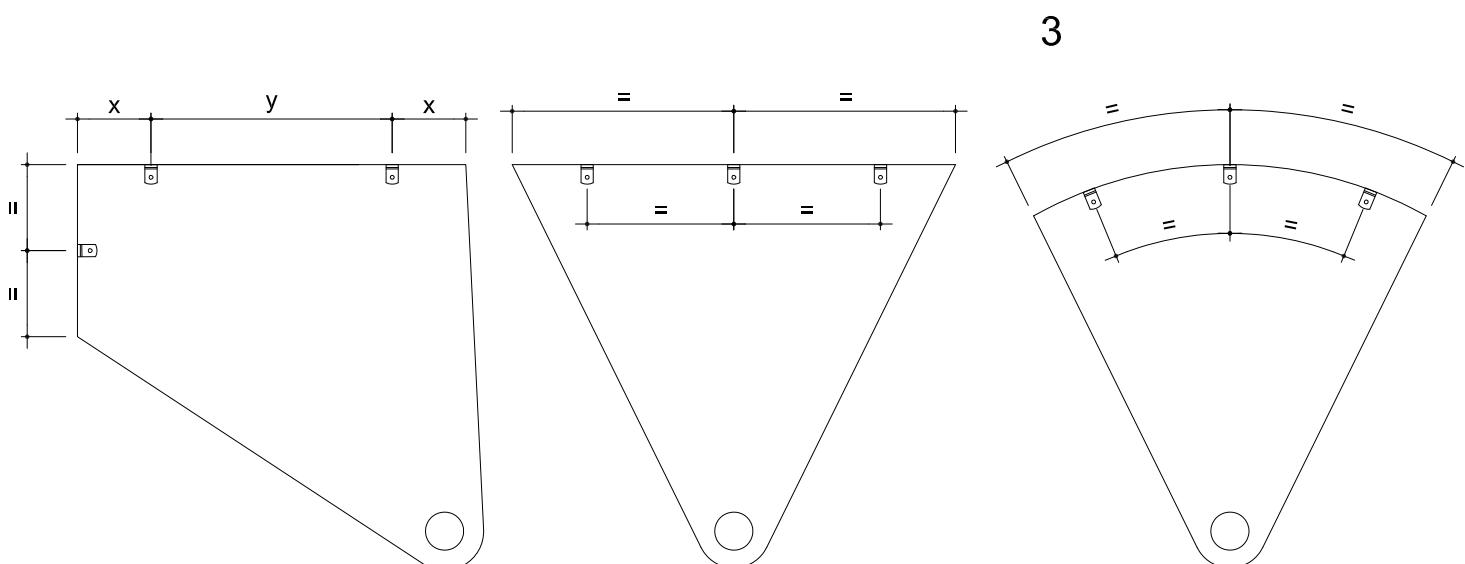
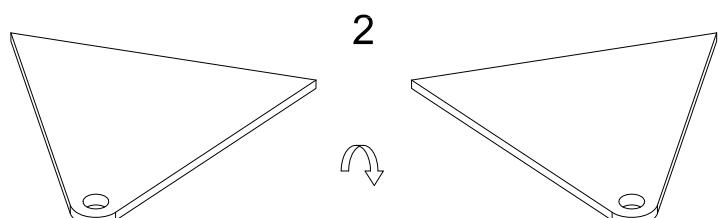
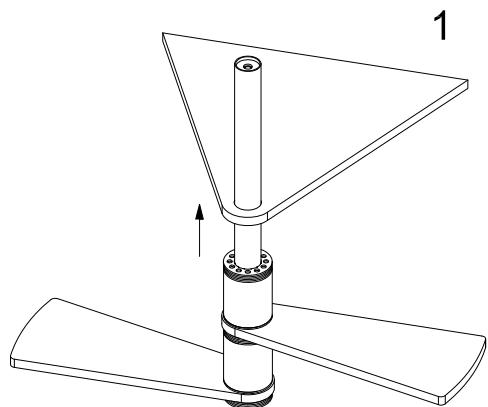
POSIZIONAMENTO GRADINO DI SBARCO / LANDING TREAD POSITIONING



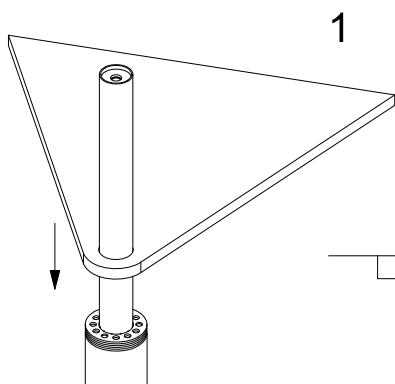
$1 P = 0,5 \text{ cm}$



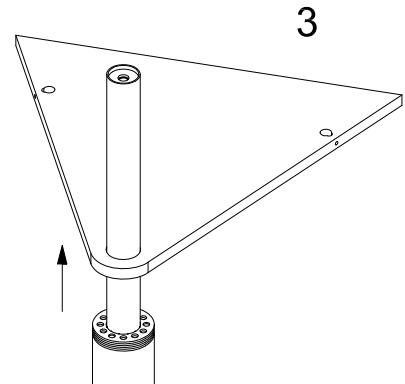
POSIZIONAMENTO STAFFE DI SBARCO / LANDING BRACKETS POSITIONING



FISSAGGIO SCALA AL SOLAIO / HOW TO FIX THE STAIR TO THE SLAB

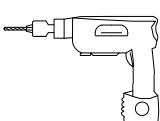


2

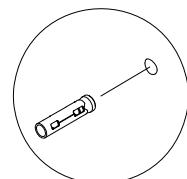


4

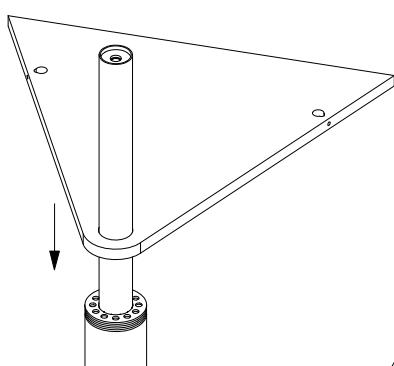
6 X Ø14 mm
↓80mm



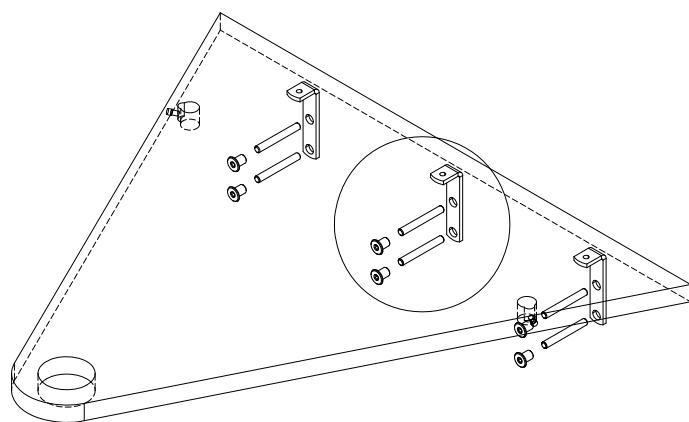
5



6

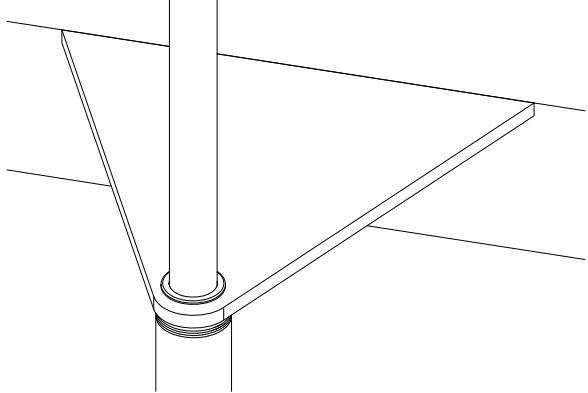
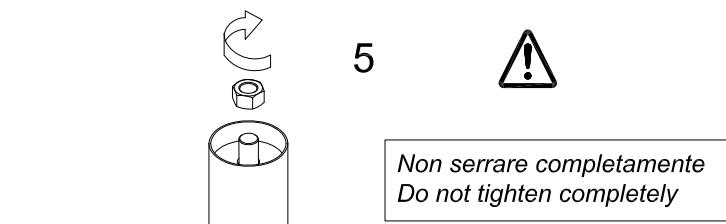
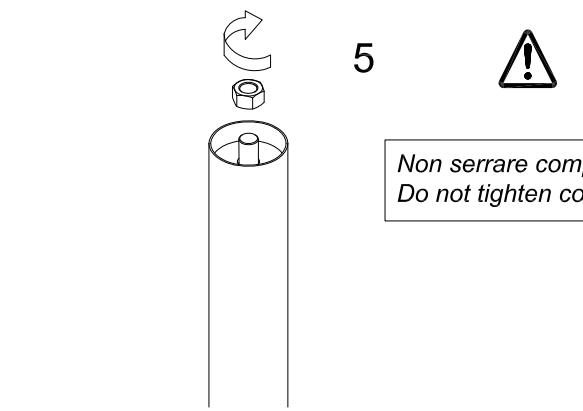
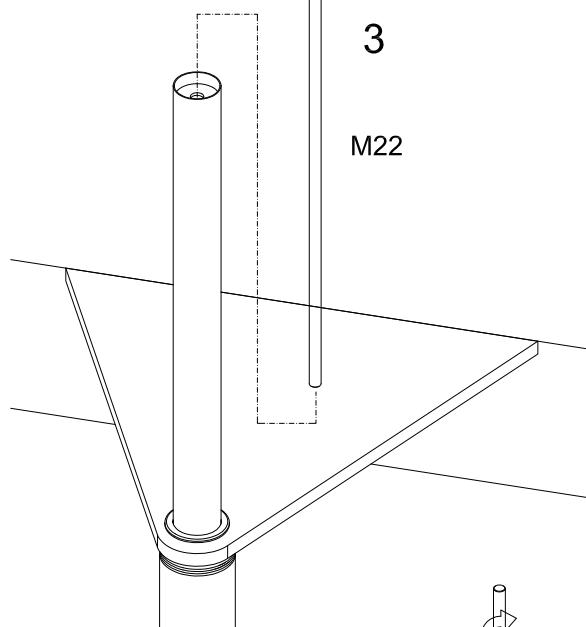
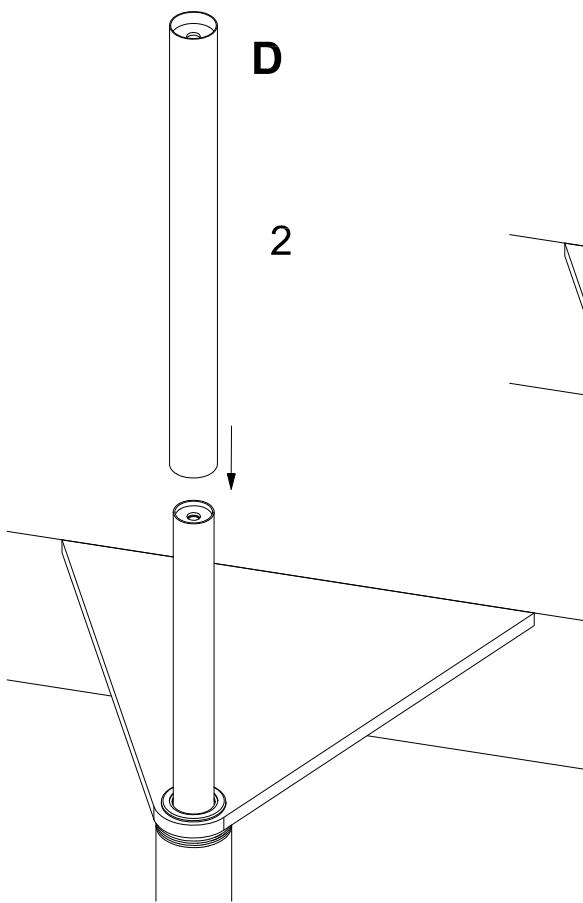
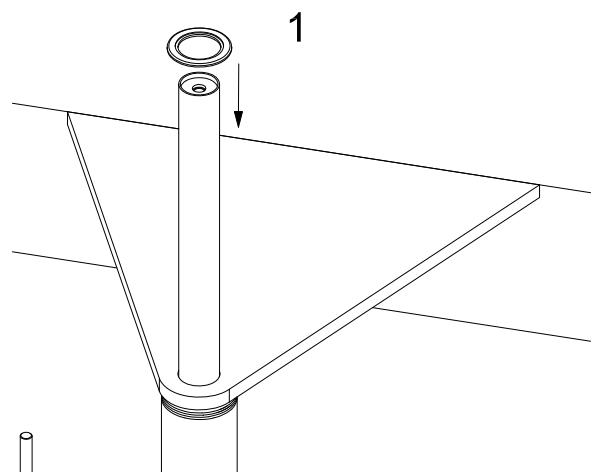
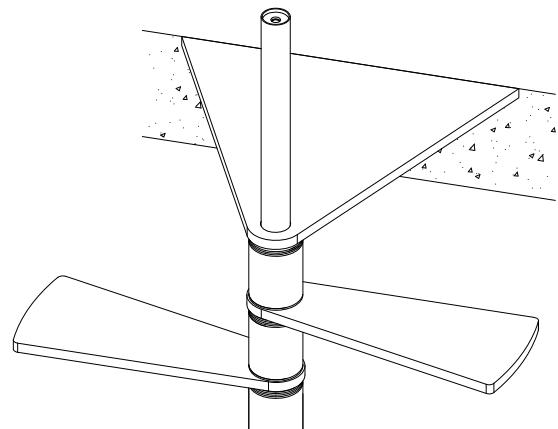


7

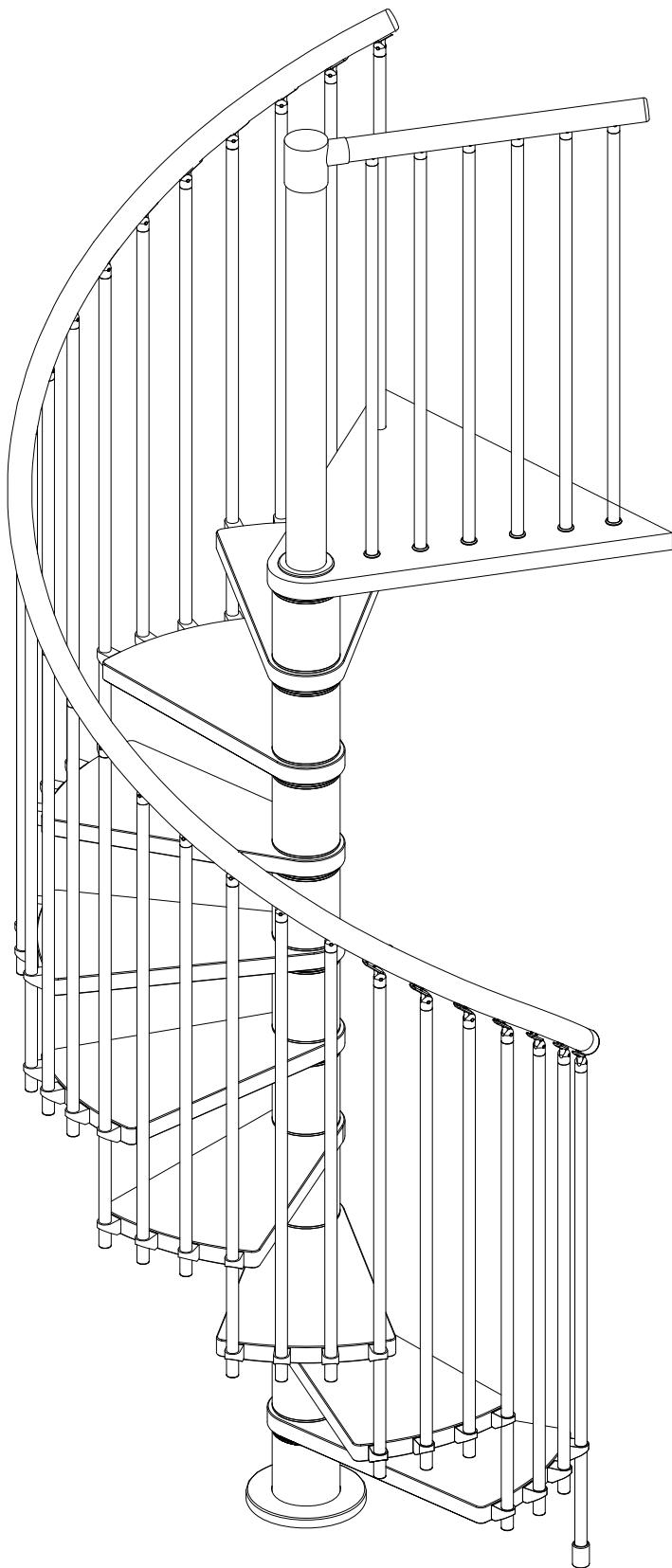


M10x80

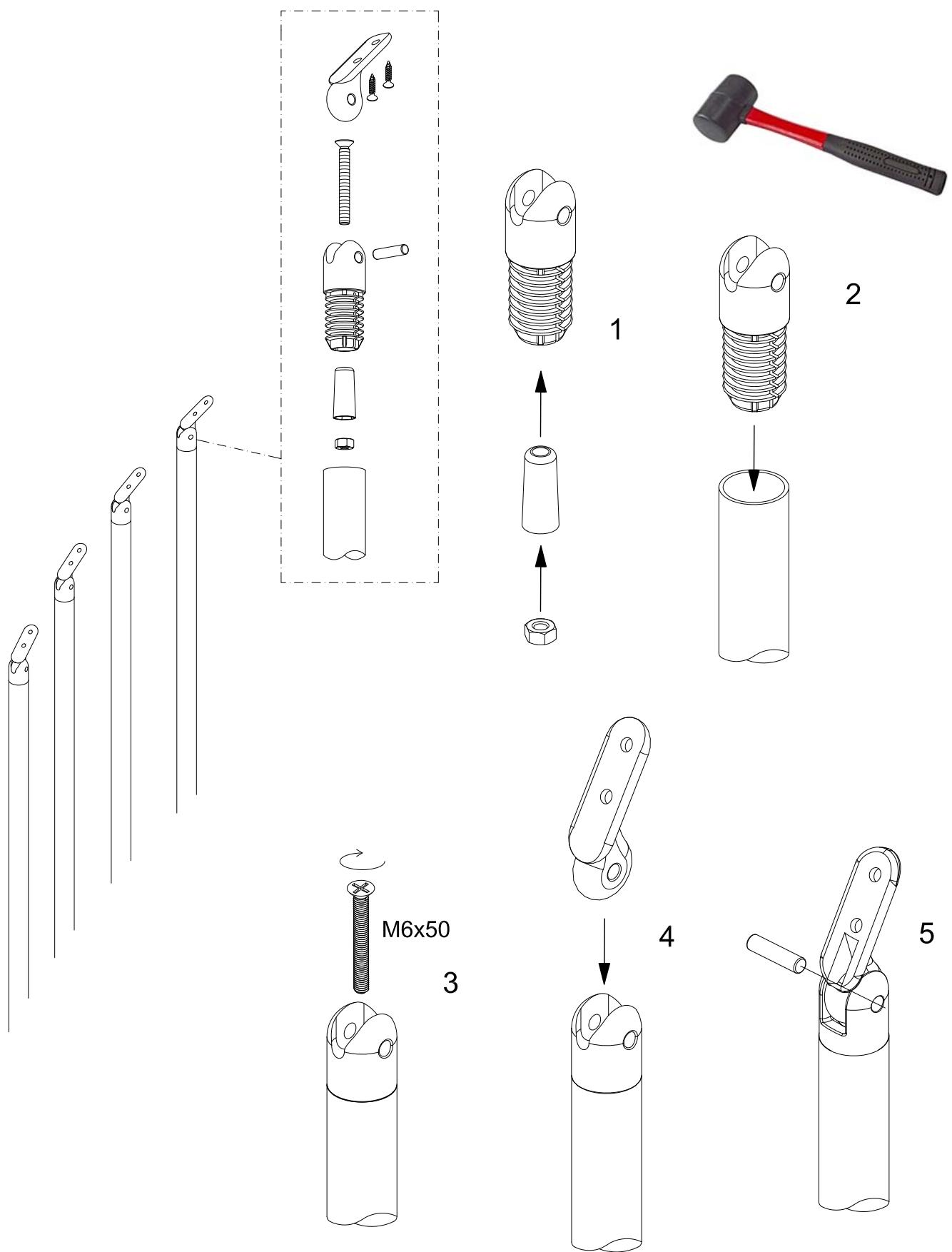
SERRAGGIO SCALA / STAIR TIGHTENING



ASSEMBLAGGIO RINGHIERA / RAILING ASSEMBLY

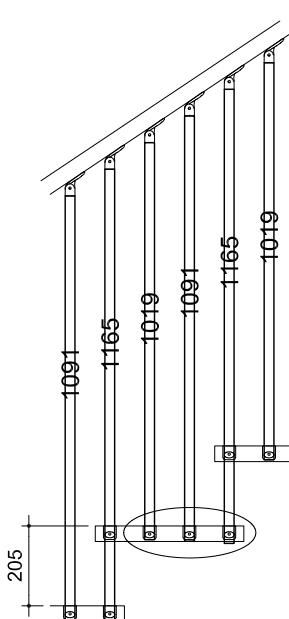


ASSEMBLAGGIO COLLEGAMENTI COLONNA-CORRIMANO / COLUMN-HANDRAIL CONNECTIONS ASSEMBLY

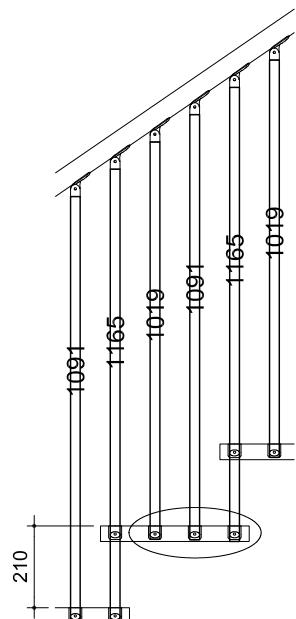


POSIZIONAMENTO DELLE COLONNINE AL VARIARE DELLA'ALZATA
COLUMNS POSITIONING WITH RISE VARIATION

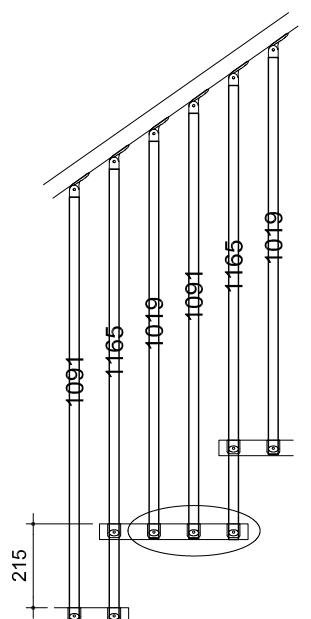
Ø105 / Ø120 / Ø140



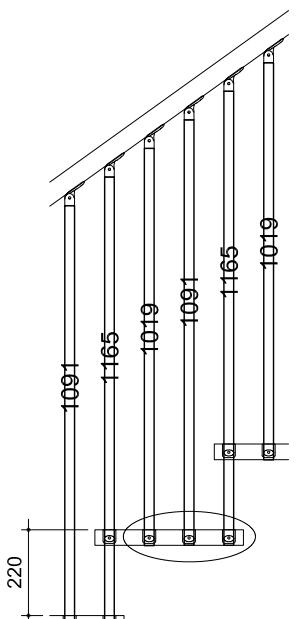
ALZATA / RISE 205



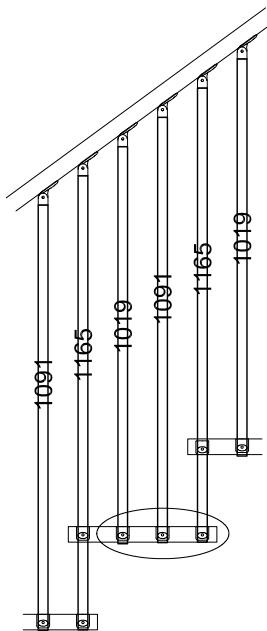
ALZATA / RISE 210



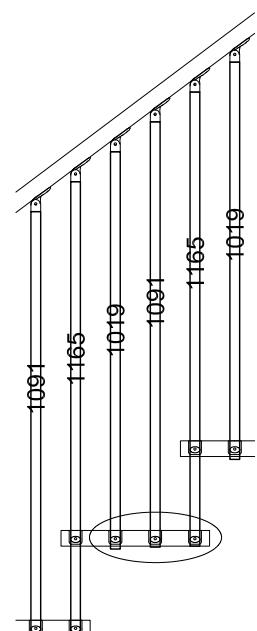
ALZATA / RISE 215



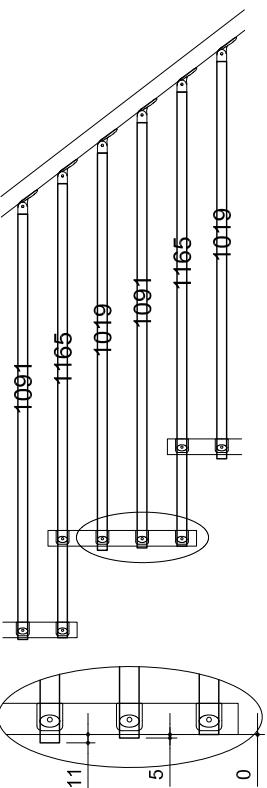
ALZATA / RISE 220



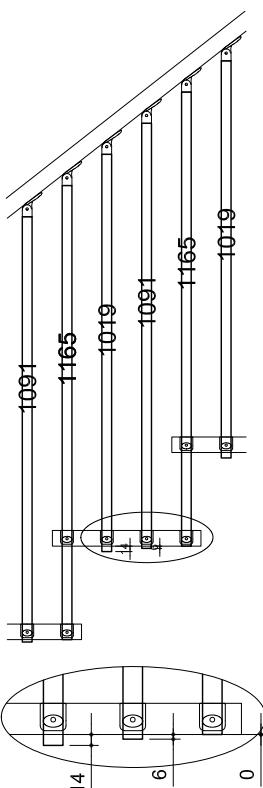
ALZATA / RISE 225



ALZATA / RISE 230



ALZATA / RISE 235

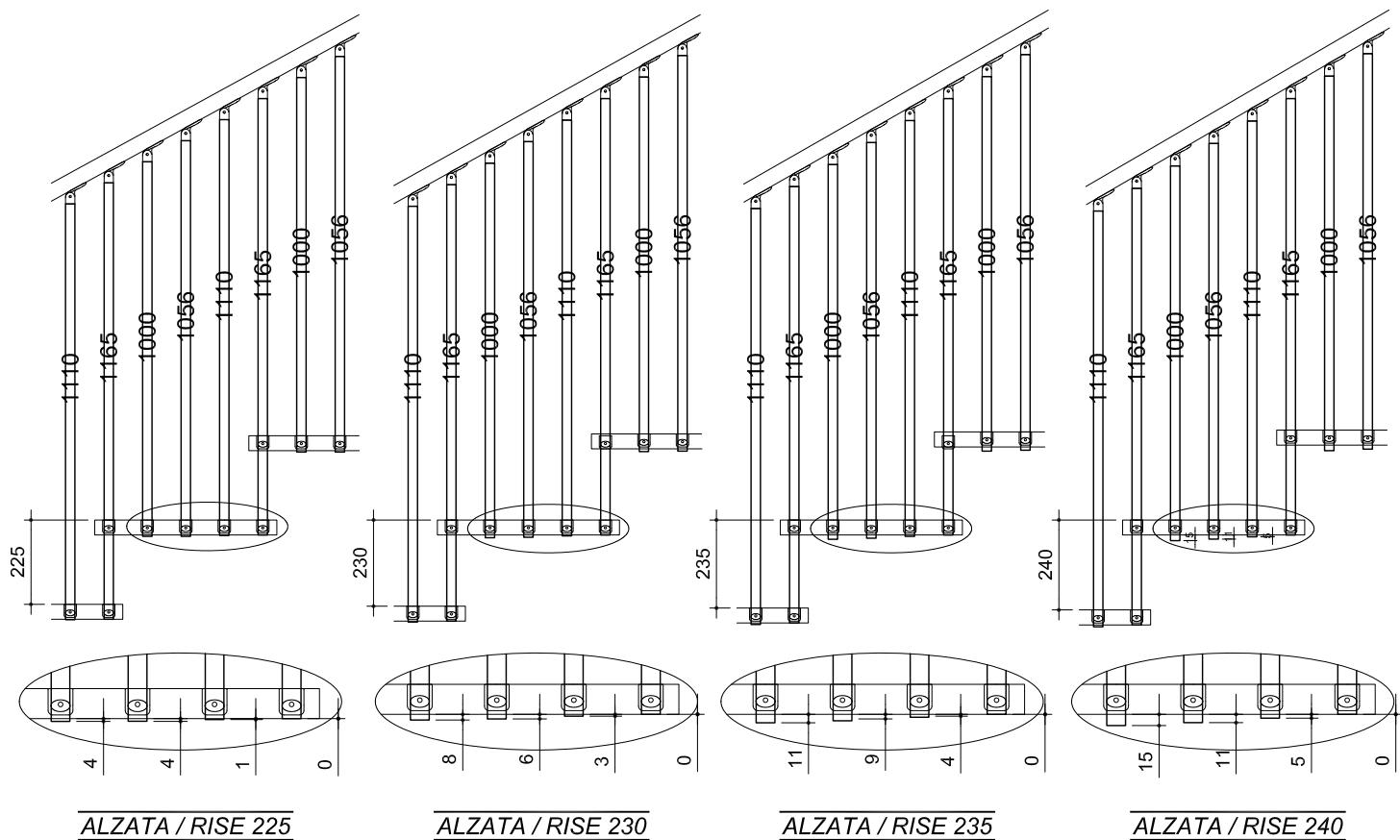
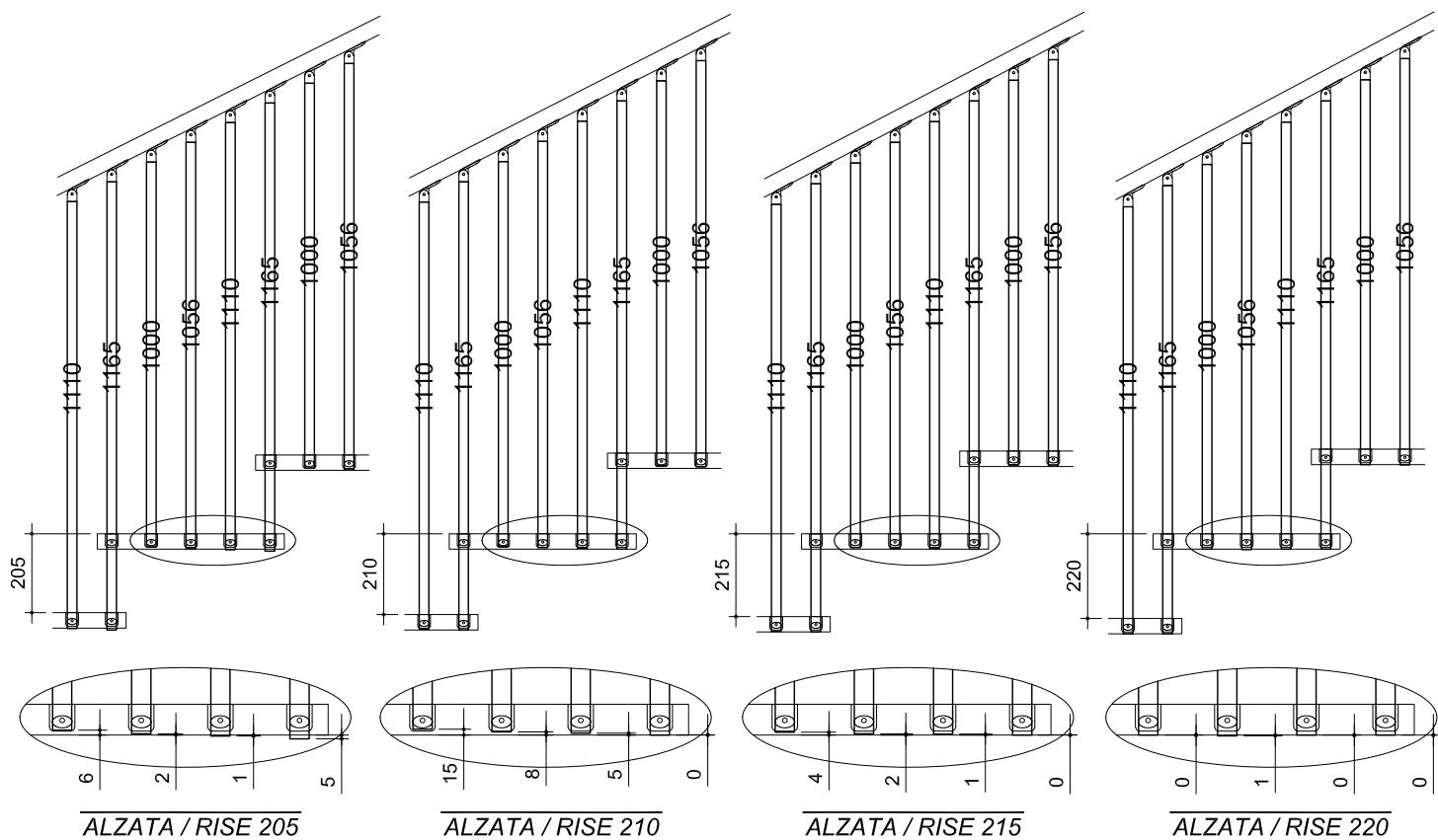


ALZATA / RISE 240

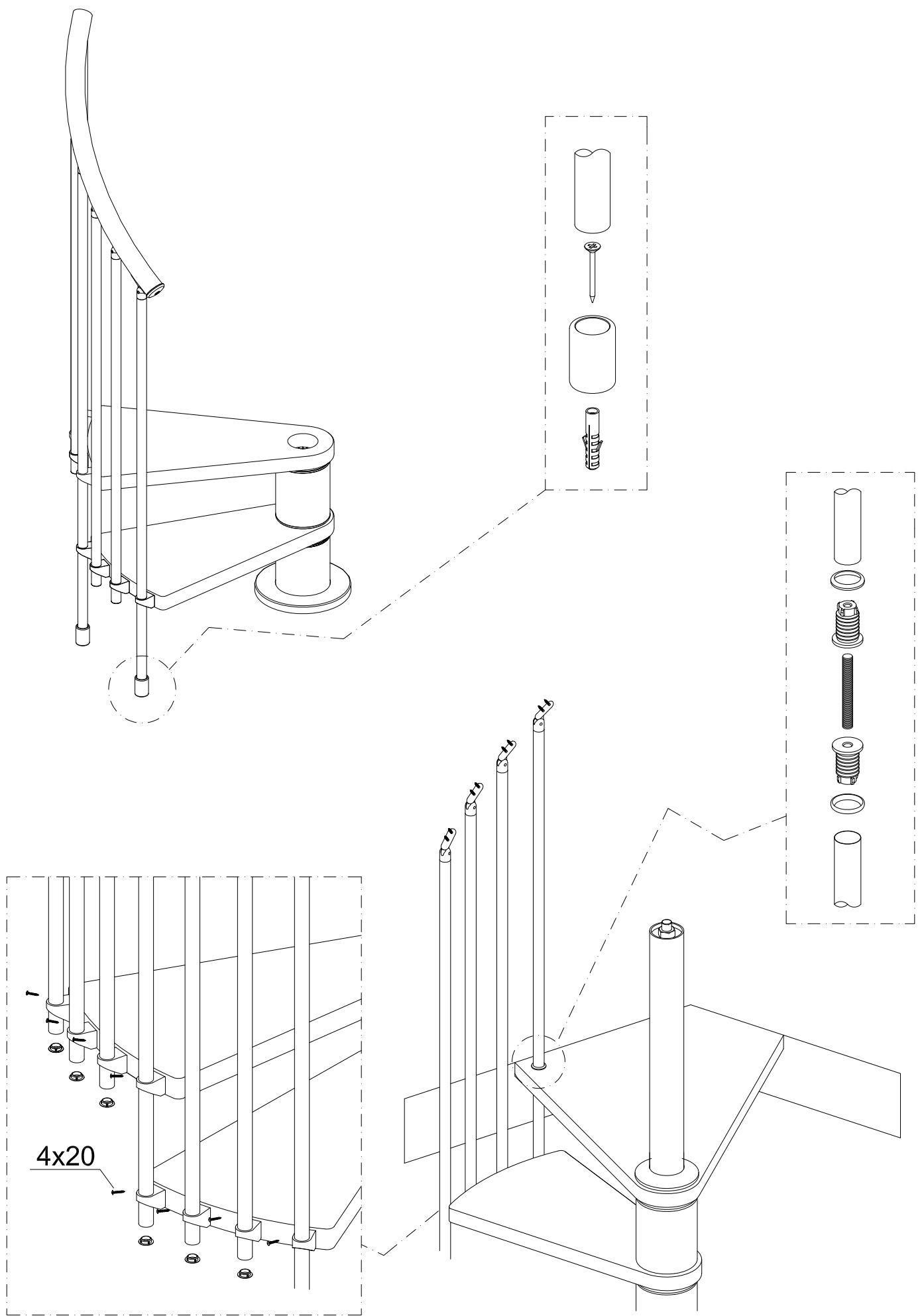
N.B. posizione delle colonnine rispetto al sotto del gradino
 Att. position of the columns with respect to the bottom of the step

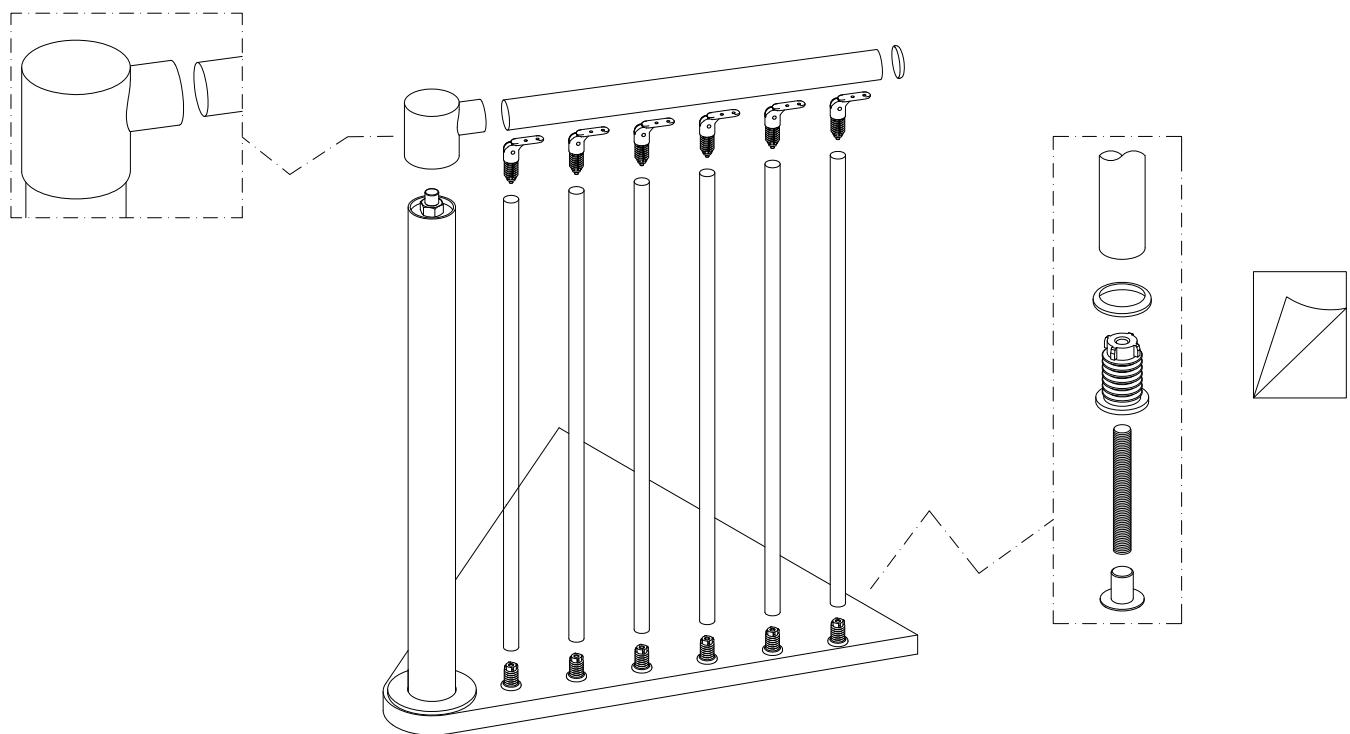
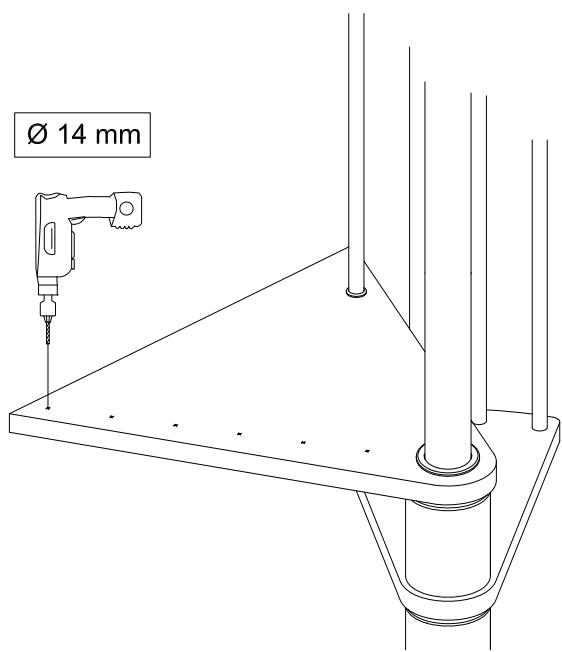
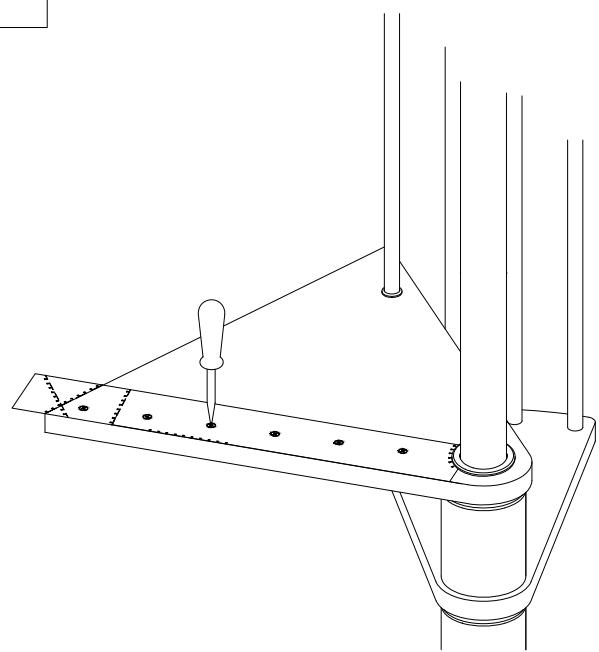
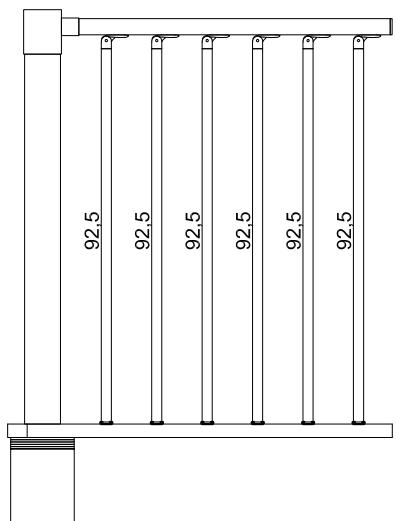
POSIZIONAMENTO DELLE COLONNINE AL VARIARE DELLA'ALZATA
COLUMNS POSITIONING WITH RISE VARIATION

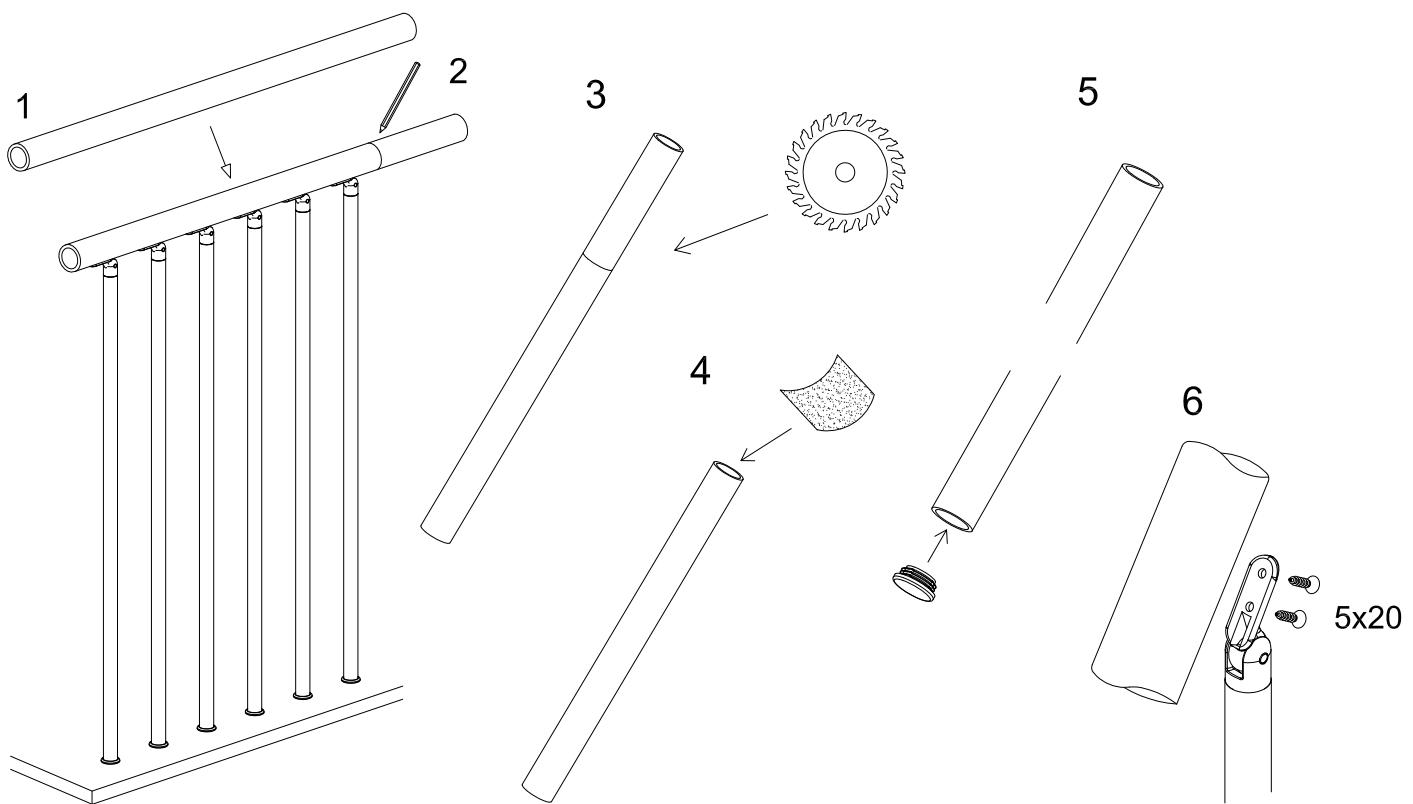
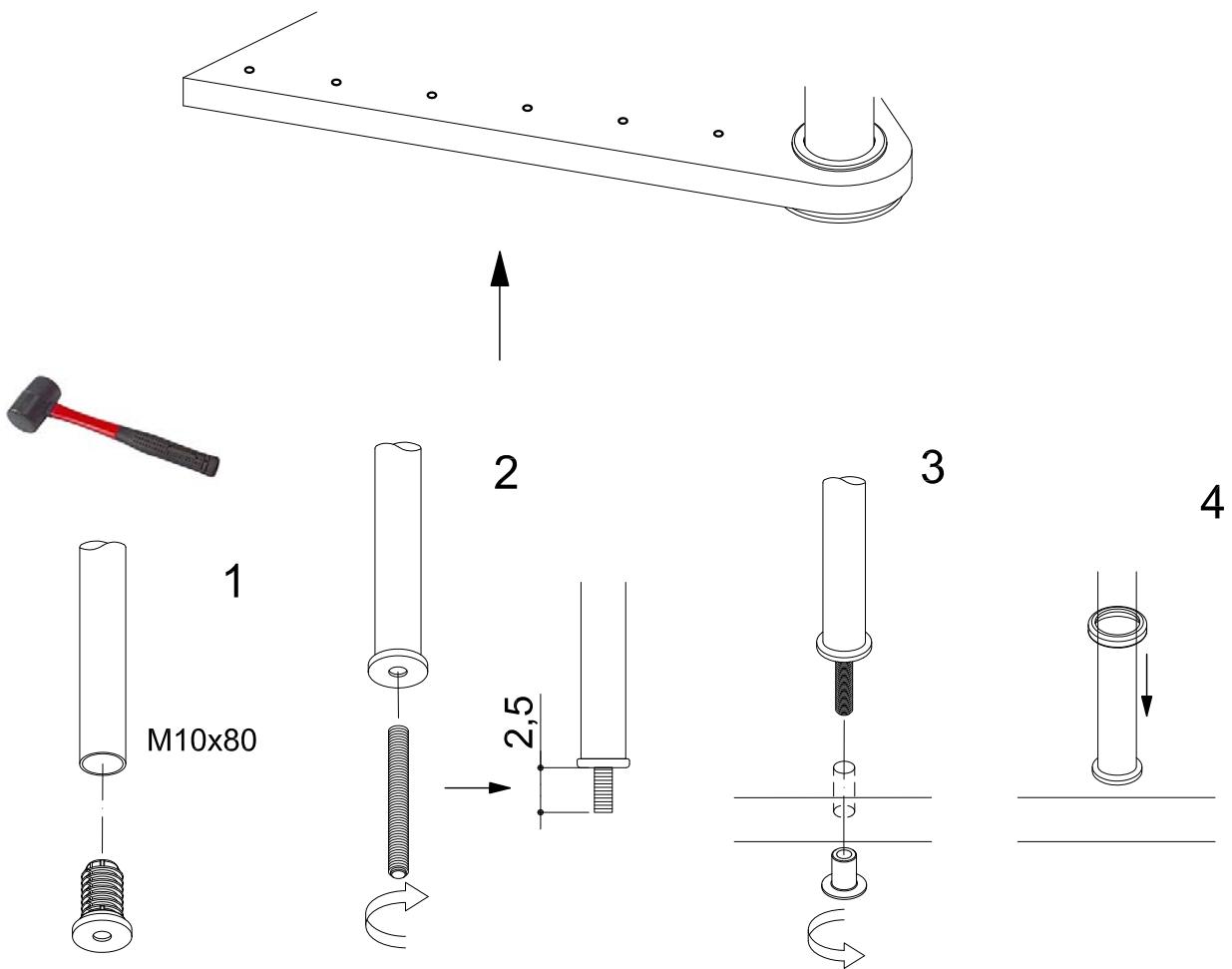
Ø160 / Ø180



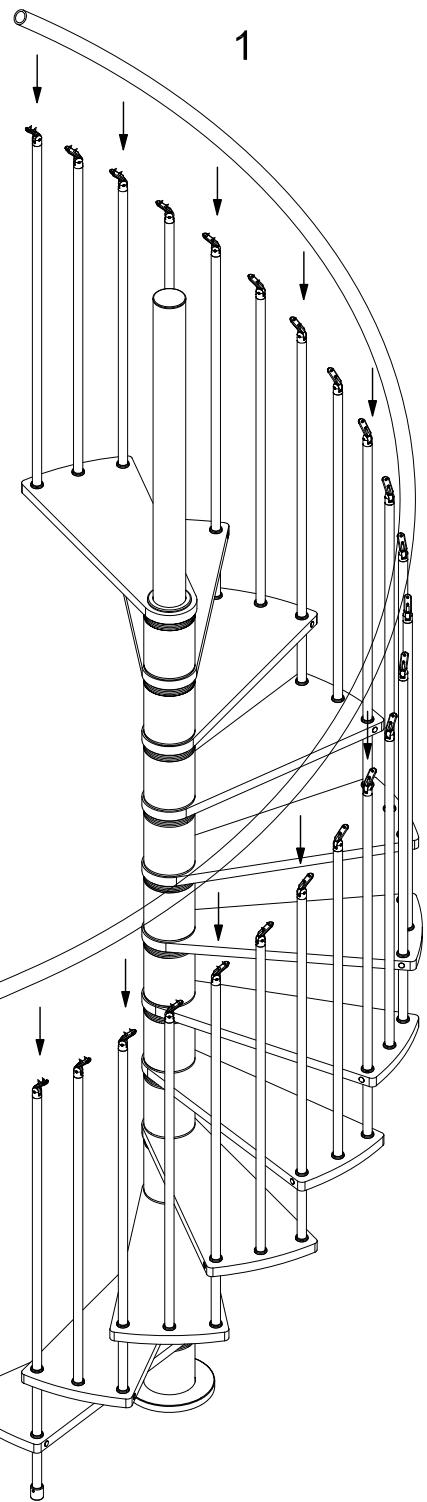
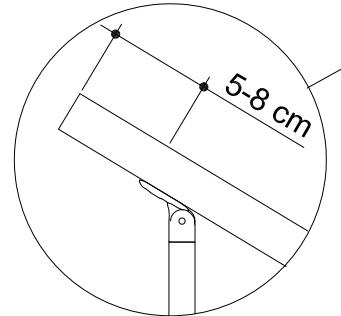
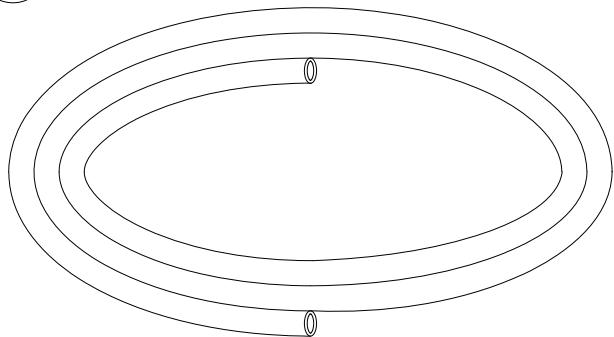
N.B. posizione delle colonnine rispetto al sotto del gradino
Att. position of the columns with respect to the bottom of the step



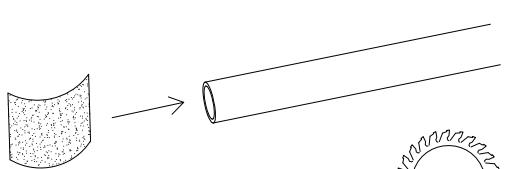




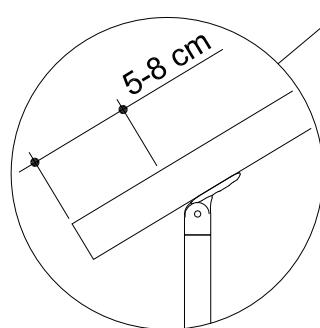
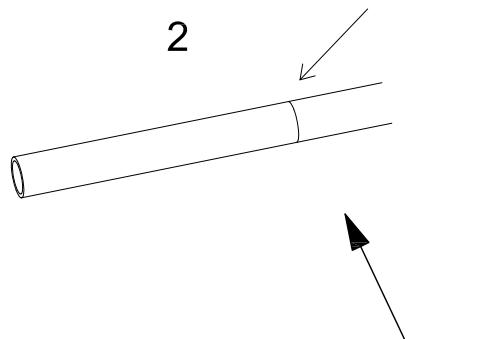
19



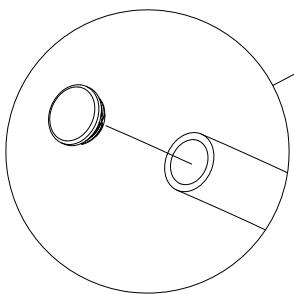
3



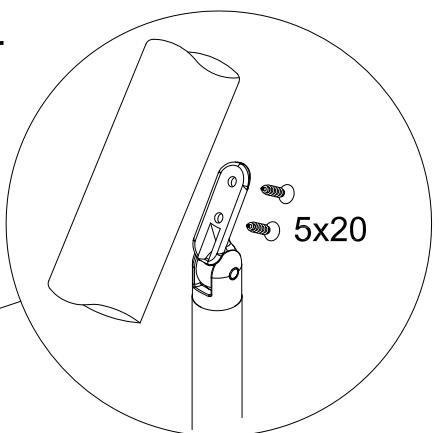
2



5



4



6

